



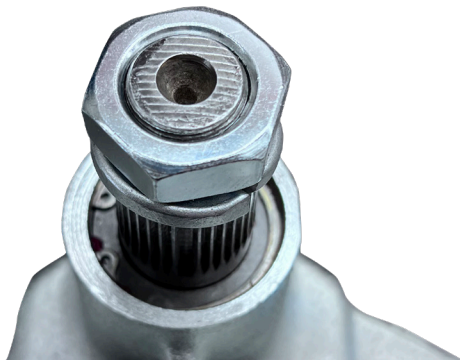
SWEET MFG. SPORTSMAN GEARBOX SEAL KIT SELECTION.

The Sportsman Steering Box utilizes a combination of Sweet manufactured components as well as genuine GM parts. The Saginaw/Delphi housing has seen several variations of seal styles over the years and the Sportsman Box could use a combination of them. Use this guide to help identify the type of Gearbox Seal Kit you require.

PITMAN SHAFT SEALS

There are 2 types of Pitman Shaft Seals, old and new style.

- Old style seals will be located near the edge of the housing and there will be a visible snap ring and steel washer. There will be 2 oil seals (thick and thin) separated by a 2nd steel washer.
- New style seals will be recessed into the housing about 1 inch. There should only be a visible dust shield. The single oil seal will have a nylon backer and is secured with a single steel washer and snap ring under the dust shield.



OLD STYLE



NEW STYLE





INPUT SHAFT SEALS

The Sportsman Steering Box is offered with either a 3/4" 30 Spline or 13/16" 36 Spline input shaft. The seals are contained in the adjustment nut of which there are 2 styles a 1 piece or a 2 piece.

- The 1 piece adjuster nut can be either 3/4" or 13/16" where the oil seal and dust shield are secured with a snap ring.
- The 2 piece adjuster nut can also be with 3/4" or 13/16". The component has a 2 piece design where the seal is secured with the threaded cap of the nut and the dust shield is pressed into the same cap.



Sportsman Box Seal Kits

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|-----------------------------|------------------------------------------------------------------------|
| 201-28020-1 | GEARBOX SEAL KIT 13/16 OLD STYLE PITMAN SEAL |
| 201-28020-2 | GEARBOX SEAL KIT 13/16 NEW STYLE PITMAN SEAL |
| 201-28020-3 | GEARBOX SEAL KIT 3/4 1 PIECE ADJ OLD STYLE PITMAN SEAL |
| 201-28020-4 | GEARBOX SEAL KIT 3/4 1 PIECE ADJ NEW STYLE PITMAN SEAL |
| 201-28020-5 | GEARBOX SEAL KIT 3/4 2 PIECE ADJ OLD STYLE PITMAN SEAL |
| 201-28020-6 | GEARBOX SEAL KIT 3/4 2 PIECE ADJ NEW STYLE PITMAN SEAL |